

## Q8 Brahms 7004

Fluid for light duty forming and high speed punching

### Description

Q8 Brahms 7004 is the modern alternative to vanishing oils with a high flash point. It is a low viscosity, chlorine-free ferrous and non-ferrous forming oil with very good lubrication and evaporation properties.

### Applications

Q8 Brahms 7004 is recommended for light duty forming, high speed punching and general press work where minimal residues are required of ferrous and non-ferrous metals.

### User instructions

In order to preserve the integrity of this product, drums should be stored inside a building protected from frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Appearance	Visual	-	Bright and Clear
Density, 15 °C	D 4052	g/ml	0.82
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	4
Flash Point, COC	D 92	°C	130
Copper Strip, 3 h, 100 °C	D 130	-	1

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.